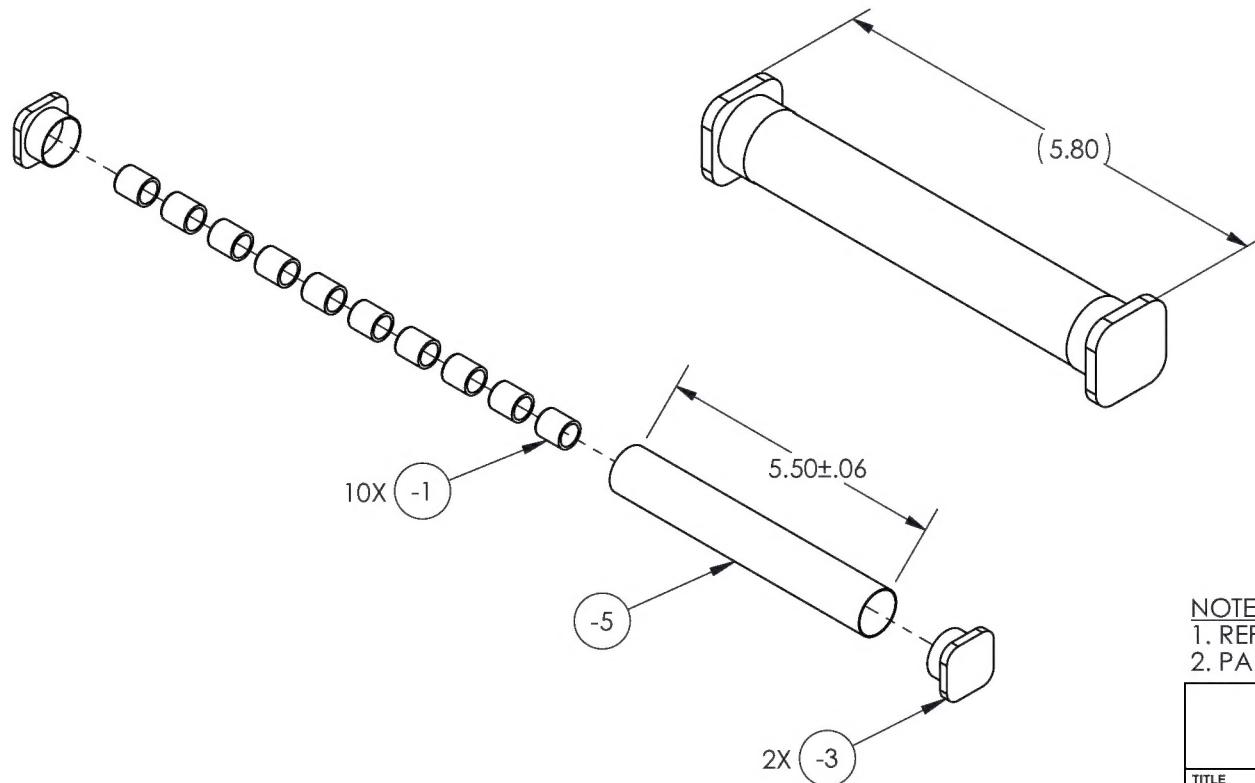


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/12/2016	RJC	JAG



NOTE:
 1. REF. AIRBUS T/N M632V6009102 PLUGS.
 2. PART OF KIT RBEM632V6009102.

DART AEROSPACE	
PLUG	
DWG NO.	RBEM632V6009102-PLUG
REV	1
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	X ± .1 SURFACES = 125
SPEC	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:3
DATE	6/20/2016
USED ON MODEL	
H175	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	DRAWN BY:	CLOUGH
		B/O	-1	10	PLUG	BLACK PLASTIC	Ø3/8 - 7/16 X 1/2 (MCMASTER-CARR #9753K39)	1	CHECKED:	DUERFELDT
		B/O	-3	2	CAP	VINYL	Ø.79 (MCMASTER-CARR #2044T65)	1	OPPS APPR:	ANDERSON
		B/O	-5	1	TUBE	POLYETHYLENE	Ø.79 I.D. X 5-1/2 (MCMASTER-CARR #2044T45)	1	QA APPR:	LINDSAY
									APPROVED:	GILBERT
									SCALE	1:3
									DATE	6/20/2016
									SHEET 1 OF 1	